



TECHNICAL DATA SHEET

Series

33104

Application note regarding the use of this product with Kenda Farben adhesives:

DESMODUR RFE

• SUMMARY

ACTIVATOR FOR SOLVENT BASE ADHESIVES

• DESCRIPTION

DESMODUR RFE is an activator for two-component adhesives. It is a polyisocyanate which, blended with the adhesive at room temperature, reacts with natural and synthetic rubber, polyhydroxylic compounds.

The use of **DESMODUR RFE** increases the resistance to external agents, solvents and the cementing power to hard supports.

Orange brown-yellowish liquid. Colour changes do not compromise this product quality.

N.B.: **DESMODUR RFE** is an highly reactive product, avoid contacts with eyes and hands. In case of contacts flush immediately the parts.

• CHARACTERISTICS

- Polyisocyanate solution
- orange brown-yellowish liquid

• APPLICATION

- In order to reactivate the adhesive add 5% by weight of **DESMODUR RFE** and stir it well
- pot life of the adhesive after mixing with **DESMODUR RFE** is about 4 hours (you should use it within this period), over this time the adhesive becomes always more sticky and hard to be processed, until it becomes an irreversible gel

• COLOURS

• SOLVENTS

DESMODUR RFE is soluble in the following solvents:
ethyl-acetate, acetone, methyl-ethyl-ketone, toluene

• PACKING

Bottle of Kg. 0,750 - carton of n. 20 bottles

• STORAGE

Shelf life: about 1 year if stored in well closed aluminium original packing. Keep from freezing and extreme heat. **DESMODUR RFE** is supersensitive to the humidity, so keep it into well closed aluminium packings. When you have to take small quantities use containers of suitable dimensions as even the humidity absorbed during the travelling can start the reaction with isocyanates.

This information is to the best of our knowledge true and accurate. However, all recommendations or suggestions are made without guarantee, since the conditions of use are beyond our control.

28-02-07 RM/pm