



QUALITY MANAGEMENT  
SYSTEM  
CERTIFIED ISO 9001

## TECHNICAL DATA SHEET

Series **GJ**

# FILLER HK

- **SUMMARY** **WATER BASE FILLER WITH VERY GOOD FILLING PROPERTIES, SPECIFIC FOR EDGES PROCESSES IN LEATHER INDUSTRY (BELTS, BAGS, SUITCASES, ETC.)**

- **CHARACTERISTICS:**

**FILLER HK** is a water base filler with a very good yield to be used as bottom / first hand for edge dyeing.

**FILLER HK** is easy to use, it has a very good filling properties and it covers any difference among the coupled materials.

Plenty apply **FILLER HK** as first hand in order to obtain an outstanding convex and full effect even on difficult and very absorbent materials.

**FILLER HK** is ready to use and doesn't need brushing or any other process to obtain smoother and more leveled edges .

It is possible to glaze the edge at 200/350°C or to brush the edge after Filler HK is dried.

Combined with **ORLY TOP LEVEL 329699** it smooth out the edge obtaining an exceptionally smooth, rounded and full effect.

On the edge prepared by a first hand of **FILLER HK** apply one or two hands of finishing color **ORLY BT** (or any other ORLY serie product).

- **APPLICATION**
  - Prepare the edge by roughing or trimming machine
  - apply a proper quantity of **FILLER HK** by hands or by special color-edge machine (apply a second hand of FILLER HK if needed)
  - let well dry (at least 10-15 minutes) or alternatively use an oven at 40-50°C.
  - then as final product apply **ORLY BT** (or any other ORLY serie product)

Some auxiliary process can be made before dyeing the edge by finishing product ORLY BT or any other ORLY serie product:

- or brush the edge with FILLER HK
- or use hot glazing machine with FILLER HK (temperature from 200 to 350°C)
- or smooth the edge with FILLER HK with **ORLY TOP LEVEL 329699** by a cotton cloth

- **COLOURS** **GJS001 colourless**

This information is to the best of our knowledge true and accurate. However, all recommendations or suggestions are made without guarantee, since the conditions of use are beyond our control.

09-03-2020 GA/pm



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- *SOLVENTS*

Use **WATER** for washings; in case of dried product remove by **SOLENTE 31708** or **HYDROCLEANER 332370**

- *STORAGE*

The expire date of the product shown on the label is valid for products if kept away from direct heat and cold and at standard storage conditions (minimum temperature 4°C to maximum 40°C).  
Exceeding the expiration date does not necessarily mean that the product no longer meets the specifications or values set.  
However, before using this product after the expiration date, Kenda Farben recommends checking whether it still meets the reference specifications or values. Kenda Farben will not be in any way responsible for failure to comply with specifications or values set after the deadline or due to incorrect storage that can shorten the life of the product.

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