

● *SUMMARY*

**BICOMPONENT, NEOPRENE ADHESIVE FOR SBR RUBBER,
MICROPOROUS ASSEMBLING TO NATURAL UPPERS**

● *CHARACTERISTICS*

- Adhesive bicomponent
- Colour transparent nut
- Viscosity at 20°C 35" +/- 5" Ford cup n° 8
- Viscosity Brookfield at 20°C 1.500 +/- 200 cps G = 3 V = 20
- Open time long
- Specific weight at 20°C 0,88 +/- 0,01
- Reactivation temperature (°C) 60 - 70
- Solvents content according to current law regulations
- Flammable
- Chemical name polychloroprene in organic solvents

● *APPLICATION*

- In order to obtain an uniform phase, add 3% - 5% of activator to **SAR 315**, by shakering (we suggest the following activators: **KENDOR S 33102** dark and **DESMODUR RC 33105** light and **DESMODUR RFE 33104**)
- then, apply such a mixture onto the surfaces, duly prepared
- once the solvent evaporation has been accomplished couple exercising an uniform pressure
- you'll get the final adhesion after 48 hours

Notes: it is suggested to use the adhesive at temperatures not lower than 18°; in case the material is stocked in cold ambients, recondition before using

● *SOLVENTS*

Use **SOLVENTE 31700** for thinnings

● *PACKING*

Tin of Kg. 15 net weight

● *STORAGE*

Shelf life: about 24 months if stored in well closed original packings in a dry and airy place. Keep from freezing and extreme heat.

This information is to the best of our knowledge true and accurate. However, all recommendations or suggestions are made without guarantee, since the conditions of use are beyond our control.

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